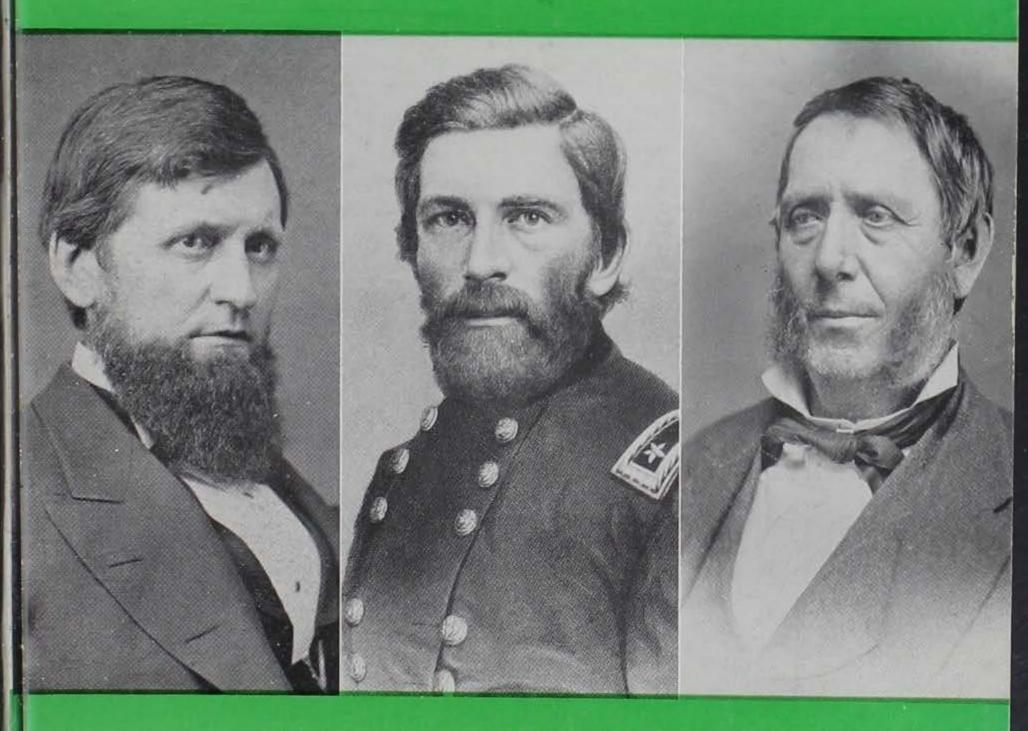
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## COVER

Leading members of "Dodge & Co." From left to right: William B. Allison, Grenville M. Dodge, Samuel J. Kirkwood. These pictures show the men as they looked at about the time of which Dr. Sage writes in his article. Allison's picture was taken about 1869; Dodge's during the Civil War; Kirkwood's in 1873.

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